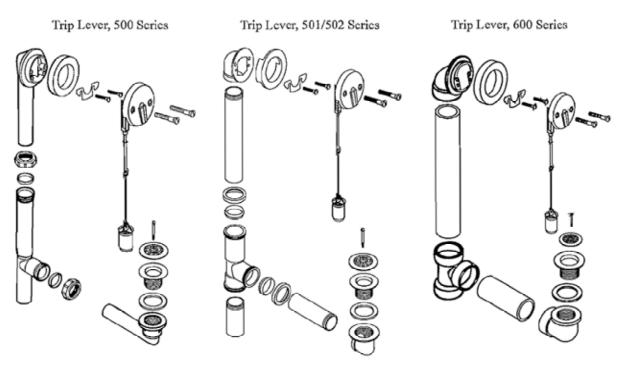
# **Watco Manufacturing Company**

## INSTALLATION INSTRUCTIONS

500 Series, TRIP LEVER type, ADS or PVC Pipe 600 Series, TRIP LEVER type, ADS or PVC Pipe 501/502 Series, TRIP LEVER 17 & 20 Gauge Brass Pipe

- 1. See reverse side for Trip Lever variations. Apply plumber's putty" around bottom side of strainer body flange. Insert strainer body through drain hole in bottom of tub. Place drain ell gasket on drain ell on, outside of tub. Thread Strainer body into drain ell. Use strainer body tool or pliers handles to tighten. Remove excess putty.
- 2. Slide slip nut, then plastic or brass washer (ferrule) onto drain ell. Make sure thick side of washer is toward nut Slide tee onto drain tube and partially tighten nut
- 3. Place overflow washer on overflow ell. Slide slip nu~ then plastic or brass washer (ferrule) on~ overflow drain ell. Insert into tee. Adjust so that overflow ell is snug against overflow hole in tub and long portion of tee is vertical with floor. Hand tighten both nuts as much as possible, then another 1/8 turn with wrench. NOTE: If the bass ferules are used joints can be soldered. DO NOT solder if plastic washers are used.
- 4. Start the two retainer plate screws in the bottom two holes in the overflow ell. Hang the retainer plate over the screw heads and tighten the screws until the retainer plate makes contact with the interior tub will.
- 5. Install overflow plate and drop cylinder assembly, (see variations on reverse side) with screws provided.
- 6. Adjust drop cylin4er assembly to insure no leaks to drain when enclosed position

\*\*CAUTION: Avoid contact of plumber putty with ABS plastic parts



## **Trip Lever Options**

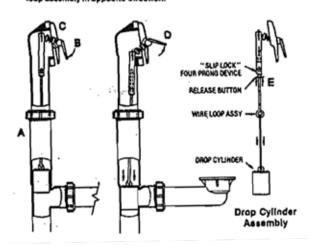
SLIP LOCK QUICK ADJUST TRIP LEVER Suffix SL: (Patent #5394572) Suffix TQ (Patent #4352213) Suffix TL, (Patent #4352213)

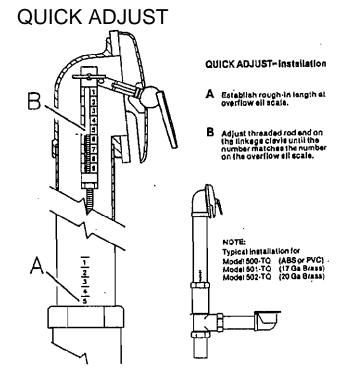
POP-UP Suffix PO

# SLIP LOCK

#### SLIP LCCK Installation

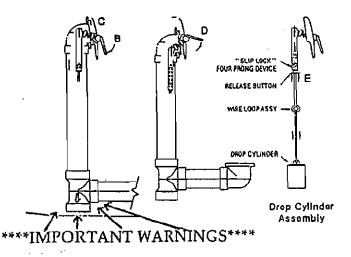
- Install bath waste assembly in normal sequence.
- Insert drop cylinder assembly down overflow with trip lever in down (open) position.
- C. Screw overflow plate into overflow drain.
- D. Push trip lever firmly to up (closed) position to set drop cylinder.
- E. To readjust or lengthen drop cylinder assembly, alide release button up to SUP LOCK four prong device and push hard while pulling wire loop assembly in apposite direction.





### MODEL 600 - SLIP LOCK INSTRUCTIONS

- A. (natal) bath waste assembly in normal sequence.
- Insart drop cylinder assembly down overflow with trip lever in down (open) position.
- C. Scraw overflow plate into overflow drain.
- D. Push trip lever firmly to up (closed) position to set drop cylinder.
- E. To readjust or lengthen drop cylinder essembly, silde release button up to SLIP LOCK four prong device and push hard white pulling wire loop assembly in opposite direction.



- \* ARROW ON TEE MUST BE IN DOWN DIRECTION
- \* DO NOT ALLOW SLOVENT CEMENT TO ENTER TEE CAVITY